



# CERTIFICATE

Welding of railway vehicles and components according to  
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2015.0272.011

DVS ZERT GmbH hereby certifies that the welding company

**Krapf & Lex Nachf.  
Verkehrstechnik GmbH & Co. KG  
Neuer Gstettenweg 2  
93426 Roding  
Germany**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL2  
in the type of activity D, P**

in the range indicated in the annex.

validity: 2024-05-22 until 2027-05-21

Düsseldorf, 2024-05-14  
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) HASE

Dipl.-Ing. GURSCHKE  
Head of certification body

## Scope of the certificate

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### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22 23 23	t = 1.5 - 6 mm t = 1.5 - 6 mm t = 1.5 - 8 mm	FW, BW, robot BW FW
135	1.2, 8	t = 1.5 - 6 mm	FW, BW
141	1.2/8.1 23 23	t = 3 - 18 mm D = 25 - 50 mm t = 1.5 - 6 mm t = 3 - 15 mm D = 25 - 50 mm	FW FW, BW FW
21	22	t = 2 - 2.5 mm	-

### Area of Application:

- Design of components for railway vehicles
- New build of components for railway vehicles
- Components: ventilation grilles, doors and flaps, fans

### Responsible welding coordinator(s):

Robert Schulz, Level B (IWS)

born: 1989-12-29

### 1st deputy(ies) of the responsible welding coordinator(s):

Dominik Kiesel, IWS

born: 1992-12-28

### Others deputies:

Harald Wittmann, IWS  
Norbert Kiesel, Level C

born: 1963-03-20  
born: 1961-12-12

### Remarks:

### Register no.:

DVSZERT/15085/CL2/272/15/3

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.